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(71) Applicant (for all designated States except US): RE-
SEARCH INSTITUTE OF INDUSTRIAL SCIENCE
& TECHNOLOGY [KR/KR]; San 32, Hyoja-dong,
Nam-ku, Pohang, Kyungsangbook-do, 790-330 (KR).

(72) Inventors; and

(75) Inventors/Applicants (for US only): KIM, Hyung-Jun

[KR/KR]; 7-1502 Professor Apt., Jigok-dong, Nam-ku,
Pohang, Kyungsangbook-do, 790-751 (KR). KWEON,
Young-Gak [KR/KR]; 7-303 Professor Apt., 756
Jigok-dong, Nam-ku, Pohang, Kyungsangbook-do,
790-751 (KR).

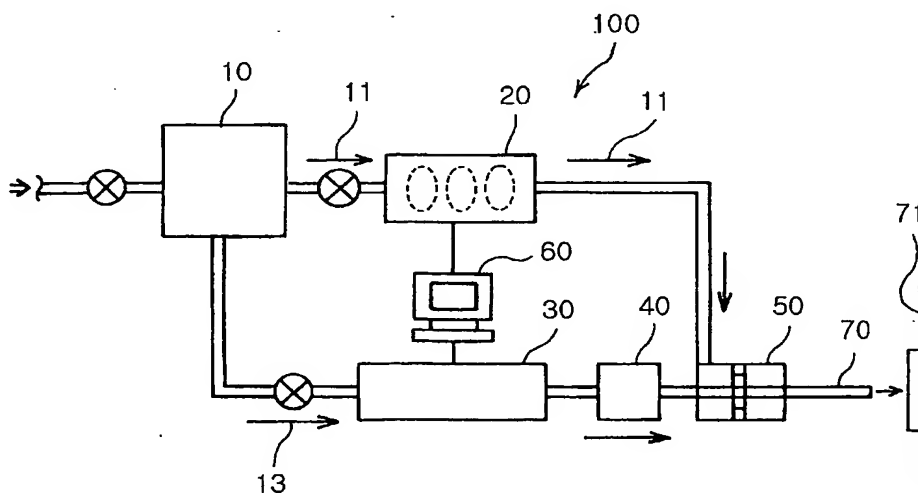
(74) Agent: C & S PATENT AND LAW OFFICE; C-2306
Daelim Acrotel, 467-6 Dogok-dong, Kangnam-gu, Seoul
135-971 (KR).

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(54) Title: COLD SPRAY APPARATUS HAVING POWDER PREHEATING DEVICE



(57) Abstract: There is provided a cold spray apparatus having a powder preheating device, capable of obtaining high deposition rate and excellent coating layer under the same spray processing conditions by preheating coating powder before a coating process. Also, there is provided a manufacturing method of nano-structured super-high hardness WC-Co coating having high abrasive wear resistance and fracture toughness by spraying WC-Co powder using the cold spray apparatus. In the cold spray apparatus, a gas controller controls gas supply amount of main gas and residual gas (gas that is not supplied toward the main gas), and a gas heater heats the main gas supplied under the control of the gas controller. A powder feeder receives the residual gas under the control of the gas controller and supplies a coating powder together with the residual gas. A powder preheating device preheat the coating powder supplied from the powder feeder, and a mixing chamber mixes the heated main gas with the preheated coating powder. A temperature controller adjusts temperature by controlling the powder preheating device and the gas heater, and the coating powder mixed in the mixing chamber is sprayed through a nozzle.

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